AHLSTROM



Ahlstrom is a wellknown brand in the scientific community.

We are a high performance materials company, partnering with leading businesses around the world to help them stay ahead. Our products are used in a large variety of everyday applications, such as filters, wallcovers, beverages and labels. In laboratories, we are known and recognized for providing superior service, reliability and high quality products.

Ahlstrom acquired Sweden-based Munktell Filter AB and its holdings in Munktell & Filtrak GmbH, Filtres Fioroni SA, and Munktell Inc in October 2012. Through the transaction, Ahlstrom has strengthened our product portfolio in advanced filtration materials.

Ahlstrom offers equivalent products to many of the filter paper grades offered by Munktell. Our recommended equivalent is shown in the cross reference guide. Some Munktell paper grades are now also being offered by Ahlstrom. The page on which they appear is indicated in the table on page 4.

Additional Munktell paper grades may be available for special orders. Please contact customer service for details.

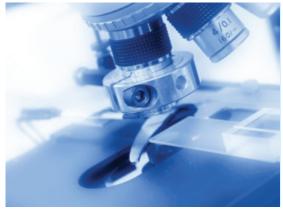
Custom Order and Product Development

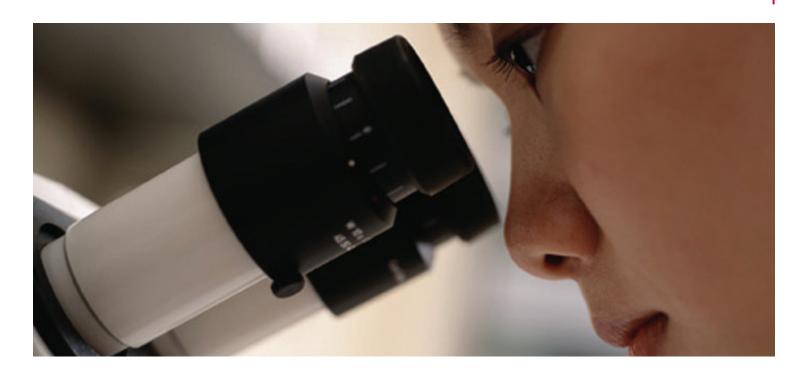
Ahlstrom is recognized worldwide as a leading custom manufacturer and converter of filtration, absorbent and specialized web materials. Ahlstrom's technical staff will work with your research and development department to determine specific product needs and specifications. Products listed in this catalog represent the grades and sizes most commonly used in the laboratory market. Most Ahlstrom papers can be supplied in special sheet, roll or die-cut sizes. To obtain information on other sizes and grades, please contact your local distributor or Ahlstrom.

Samples

Product samples are available, upon request, to assist you in determining the Ahlstrom grade that is most suited to your application. Please contact your local distributor or Ahlstrom Customer Service Department to obtain samples.







Distribution

Ahlstrom products are available from a worldwide distributor network, carefully selected for their product knowledge and ability to provide you with the most efficient service possible. Our representatives can provide you with a comprehensive offering of Ahlstrom products. Ahlstrom customer service and technical service is also available to provide any information or assistance you may require.

Satisfaction Guaranteed

If you are dissatisfied with any grades, Ahlstrom will gladly work with you to attempt to solve your problem. If there is a quality issue with a product purchased within the past six months, and we fail to provide a solution, Ahlstrom will either send you a product replacement or issue a credit.



Quality

Ahlstrom's continued commitment to our customers is supported through registered adherence to ISO 9001 standards.

Technical Information

This catalog provides current and detailed technical information on the full line of scientific products manufactured and converted by Ahlstrom. It includes analytical filter papers; glass microfiber filters used in the laboratory; chromatography, electrophoresis and blotting grades; extraction thimbles: membranes and syringe filters for microfiltration; and several specialty products made for specialized applications.

Contents

| Qualitative Filter Papers | 04 |
|---|----|
| Quantitative Filter Paper (Ashless) | 08 |
| Specialty Analytical Filter Paper | 11 |
| Glass and Quartz Microfiber Filters | 16 |
| Chromatography, Electrophoresis, and Blotting Paper | 20 |
| Micro Filtration Membranes and Syringe Filters | 22 |
| Specialty Products | 24 |

Ahlstrom - Munktell cross reference guide and index

| Munktell Grade | Ahlstrom Grade |
|-------------------|-------------------|
| 006 | 94 |
| 00A | 74 |
| 00H | 94 |
| 00K | 74 |
| 00M | 54 |
| OOR | 54 |
| no. 1 | 601 |
| 1F | 601 |
| no. 2 | 642 |
| 2CT | page 26 |
| 3 | 631 |
| 3 m/N | 613 |
| 37/N | 961 |
| 39/N | 963 |
| 3hw | 613 |
| 3m/N | 613 |
| 3S/H | 237 |
| 4b | 613 |
| 6 | 962 |
| 6 S/N | 961 |
| 17 | 961 |
| 41b | 962 |
| 55/N | 962 |
| 67/N | 962 |
| 120H | 610 |
| 150 | 642 |
| 151 | 243 |
| 190 | page 14–15 |
| 191 | page 14–15 |
| 194 | page 14–15 |
| 195 | 8001 |
| 196 | 8002 |
| 292 | 601 |
| 293 | 610 |
| 388 | 55 |
| 389 | 55 |
| 390 | 75 |
| 391 | 95 |
| 392 | 75 |

| Munktell Grade | Ahlstrom Grade |
|-------------------|-------------------|
| 393 | 95 |
| 480 | page 14 |
| 601/N | 909 |
| 1001 | 950 |
| 1002 | 909 |
| 1003 | 631 |
| 1288 | 631 |
| 1289 | 909 |
| 1290 | 950 |
| 1291 | 950 |
| 1293 | 610 |
| 1357 | 4002 |
| 1765 | page 14–15 |
| 1766 | page 14–15 |
| BF1 | 601 |
| BF2 | 238 |
| BF3 | 222 |
| C450 | 270 |
| ET/401 | 7100 |
| ET/MG160 | page 24–25 |
| ET/MK360 | page 24–25 |
| FN1 | 631 |
| FN2 | 631 |
| FN3 | 601 |
| FN4 | 642 |
| FN5 | 610 |
| FN6 | 642 |
| FN7a | 237 |
| FN8 | 222 |
| FN30 | 243 |
| FN100 | 238 |
| Labsorb | Polyshield |
| MG 550-HA | 169 |
| MGA | 111 |
| MGB | 121 |
| MGC | 131 |
| MGD | 141 |
| MGF | 151 |
| MK360 | page 18 |

*The comparative data included herein is based on publicly available information and/or Ahlstrom's analysis and THE COMPARATIVE GRADES ARE NOT REPRESENTED OR WARRANTED TO BE EXACT FUNCTIONAL OR PERFORMANCE EQUIVALENTS. All users must make their own comparisons and determinations as to the suitability of any products for their intended end-use.







Qualitative Filter Papers

Ahlstrom's qualitative grades of filter paper are, by definition, recommended for use in analytical methods, which determine or identifu particulate constituents of a mixture irrespective of the amount present. Qualitative filter papers are often used in routine separation work that still requires high purity and consistent performance.



Key features

- Qualitative analysis
- Low ash content 0.06%
- Untreated
- Consistent performance
- Wet-strengthened grades available
- Custom cut
- Bulk packaging

Ahlstrom offers a complete range of low ash filter papers for general laboratory work that provides you with the correct combination of particle retention, filtration speed, loading capacity and wet-strength. All our qualitative grades consist of > 95% super refined α -cellulose and linter fibers.

Standard Grades (Non Wet-Strengthened)

Standard qualitative filter papers are suitable for quadrant folded or gravity flow applications. These grades contain a high level of alpha-cellulose that provides high purity but will weaken when wet. The inherent strength of standard (untreated) grades does not pose a problem when they are used in routine quadrant folded applications. We do not recommend these grades for use in vacuum work or when wet handling is required.

Ahlstrom 610: 1.5µm - Slow Speed

This grade is a slow flowing filter designed to retain fine particles encountered in qualitative analysis. Ahlstrom 610 is widely used for water analysis, biological products and fine precipitates such as coldprecipitated barium sulfate. Ahlstrom 610 is also used in Buchner funnels and to clarify cloudy suspensions.

Ahlstrom 642: 2µm - Medium Speed

This grade has finer particle retention than Ahlstrom 601 but with slightly lower filtration speed. Ahlstrom 642 also has higher absorption than Ahlstrom 601. It is used in general laboratory applications to retain particles above 2 µm in size. Ahlstrom 642 is also found in agricultural and environmental laboratories for plant growth trials, soil testing, and air analysis for monitoring specific contaminants and in the filtration of organic and sulfide precipitates.

Ahlstrom 601: 2.5µm - Medium Speed

This grade covers a wide range of laboratory applications and is used for clarifying liquids and for rapid filtration of coarser precipitates such as lead sulfate, lead chromate, calcium oxalate, calcium carbonate, aluminum phosphate, barium carbonate and beryllium hydroxide. Ahlstrom 601 can be found in soil analysis, seed testing and in air pollution to collect dust-laden air and is also commonly used in the food industry to separate foodstuffs from associated liquid or extracting liquid.

Non Wet-Strengthened Grades (Continued)

Ahlstrom 237: 3µm - Medium Speed

This high absorbency grade is twice as thick as grade 642 with similar particle retention. The superior absorbency offers excellent performance when used as a sample carrier. The extra thickness gives higher wet strength and loading capacity, enabling more precipitate to be held without clogging the filter. Ahlstrom 237 is also highly suitable for use in Buchner funnels and for dye filtration.

Ahlstrom 609: 4µm – Medium Speed

This grade is an evolution of Ahlstrom 613 for use in the beer industry. This is a filter paper with an extremely low iron and nitrogen content for the analysis of protein in beer.

Ahlstrom 613: 6µm - Medium Speed

This is a strong filter paper with a medium flow rate and retention. Ahlstrom 613 is commonly used in student laboratories. This strong general-purpose filter is also useful in Buchner funnels for barium carbonate, lead chromate and beryllium hydroxides.

Ahlstrom 631: 10µm - Medium Speed

This grade is used for the filtration of coarse particles and gelatinous precipitates such as ferric aluminum and magnesium hydroxides. Ahlstrom 631 is used in air monitoring and gas filtration when high flow rate is needed. This grade is also found in routine cleanup analysis of insoluble liquids such as biological fluids and organic elements.

Ahlstrom 615: 25µm – Fast Speed

This fast filtering grade is an intermediate grade between Ahlstrom 617 and Ahlstrom 631. Ahlstrom 615 has a rough surface and is used for filtering aluminum, ferric and magnesium hydroxides. It is also found in general construction filtration work and in the filtration of insoluble iron and ore.

Ahlstrom 617: 35µm – Fast Speed

This is an extremely fast filtering grade and has a larger particle retention than Ahlstrom 631. Ahlstrom 617, a thicker filter paper with higher loading capacity, is used for rapid filtration of coarse particles and gelatinous precipitates such as in oils and resin solutions. Ahlstrom 617 is also found in construction product testing and is used by students to retain large flocculents and precipitates.

Typical grade properties

| Standard Grades | Retention in µm | Filtration Speed punch Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity | Whatman Cross Reference |
|--------------------|--------------------|---|--------------------------------------|---------------------|----------------------------|
| 610 | 1.5 | 1724 | 4 | Medium | 5 |
| 642 | 2.0 | 229 | 30 | Medium | 2 |
| 601 | 2.5 | 124 | 55 | Medium | 1 |
| 237 | 3.0 | 114 | 60 | Very High | 3 |
| 609 | 4.0 | 98 | 70 | Medium | _ |
| 613 | 6.0 | 114 | 60 | Medium | Student Grade |
| 631 | 10.0 | 34 | 200 | High | 4 |
| 615 | 25.0 | 29 | 235 | High | _ |
| 617 | 35.0 | 19 | 360 | Very High | _ |

Catalog numbers (100/box; items with grade numbers in bold are 50/box)

*All circle diameters are in centimeters

| Size* | 237 | 601 | 609 | 610 | 613 | 615 | 617 | 631 | 642 |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 2.5 | 2370-0250 | 6010-0250 | 6090-0250 | 6100-0250 | 6130-0250 | 6150-0250 | 6170-0250 | 6310-0250 | 6420-0250 |
| 4.25 | 2370-0425 | 6010-0425 | 6090-0425 | 6100-0425 | 6130-0425 | 6150-0425 | 6170-0425 | 6310-0425 | 6420-0425 |
| 4.7 | 2370-0470 | 6010-0470 | 6090-0470 | 6100-0470 | 6130-0470 | 6150-0470 | 6170-0470 | 6310-0470 | 6420-0470 |
| 5.5 | 2370-0550 | 6010-0550 | 6090-0550 | 6100-0550 | 6130-0550 | 6150-0550 | 6170-0550 | 6310-0550 | 6420-0550 |
| 7.0 | 2370-0700 | 6010-0700 | 6090-0700 | 6100-0700 | 6130-0700 | 6150-0700 | 6170-0700 | 6310-0770 | 6420-0700 |
| 9.0 | 2370-0900 | 6010-0900 | 6090-0900 | 6100-0900 | 6130-0900 | 6150-0950 | 6170-0900 | 6310-0900 | 6420-0900 |
| 11.0 | 2370-1100 | 6010-1100 | 6090-1100 | 6100-1100 | 6130-1100 | 6150-1100 | 6170-1100 | 6310-1100 | 6420-1100 |
| 12.5 | 2370-1250 | 6010-1250 | 6090-1250 | 6100-1250 | 6130-1250 | 6150-1250 | 6170-1250 | 6310-1250 | 6420-1250 |
| 15.0 | 2370-1500 | 6010-1500 | 6090-1500 | 6100-1500 | 6130-1500 | 6150-1500 | 6170-1500 | 6310-1500 | 6420-1500 |
| 18.5 | 2370-1850 | 6010-1850 | 6090-1850 | 6100-1850 | 6130-1850 | 6150-1850 | 6170-1850 | 6310-1850 | 6420-185 |
| 20.5 | 2370-2050 | 6010-2050 | 6090-2050 | 6100-2050 | 6130-2050 | 6150-2050 | 6170-2050 | 6310-2050 | 6420-2050 |
| 24.0 | 2370-2400 | 6010-2400 | 6090-2400 | 6100-2400 | 6130-2400 | 6150-2400 | 6170-2400 | 6310-2400 | 6420-2400 |
| 27.0 | 2370-2700 | 6010-2700 | 6090-2700 | 6100-2700 | 6130-2700 | 6150-0270 | 6170-2700 | 6310-2700 | 6420-2700 |
| 32.0 | 2370-3200 | 6010-3200 | 6090-3200 | 6100-3200 | 6130-3200 | 6150-3200 | 6170-3200 | 6310-3200 | 6420-3200 |
| 38.5 | 2370-3850 | 6010-3850 | 6090-3850 | 6100-3850 | 6130-3850 | 6150-3850 | 6170-3850 | 6310-3850 | 6420-3850 |
| 40.0 | 2370-4000 | 6010-4000 | 6090-4000 | 6100-4000 | 6130-4000 | 6150-4000 | 6170-4000 | 6310-4000 | 6420-4000 |
| 45.0 | 2370-4500 | 6010-4500 | 6090-4500 | 6100-4500 | 6130-4500 | 6150-4500 | 6170-4500 | 6310-4500 | 6420-4500 |
| 50.0 | 2370-5000 | 6010-5000 | 6090-5000 | 6100-5000 | 6130-5000 | 6150-5000 | 6170-5000 | 6310-5000 | 6420-5000 |

Wet-Strengthened Grades

Ahlstrom 950: 2.0µm - Slow Speed

This slow flow rate grade with very good retention is used in the filtration of fine precipitates and super phosphates. Ahlstrom 950 is also recommended for boiler water analysis applications and gas filtration.

Ahlstrom 909: 3.0µm – Medium Speed

This medium flow rate grade with very good retention is a tighter version of Ahlstrom 962. This grade has a rough surface and is often found in the food industry for routine tests.

Ahlstrom 962: 27µm – Fast Speed

This fast filtering grade is a thinner version of Ahlstrom 961. Ahlstrom 962 is recommended for the filtration of coarse and gelatinous precipitates. The creped surface of Ahlstrom 962 also offers higher surface area to maintain high filtration speed.

Ahlstrom 961: 40µm – Fast Speed

This fast filtering grade, with extremely high loading capacity, is recommended for the filtration of coarse and gelatinous precipitates. The creped surface of Ahlstrom 961 also offers higher surface area to increase filtration speed.

Typical grade properties

| Wet-Strength Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity | Whatman Cross Reference |
|------------------------|--------------------|---|--------------------------------------|---------------------|----------------------------|
| 950 | 2.0 | 491 | 14 | Medium | 6 |
| 909 | 3.0 | 105 | 65 | Medium | 91 |
| 962 | 27.0 | 28 | 245 | High | 114 |
| 961 | 40.0 | 19 | 360 | Very High | 113 |

Catalog numbers (100/box; items with grade numbers in bold are 50/box)

*All circle diameters are in centimeters

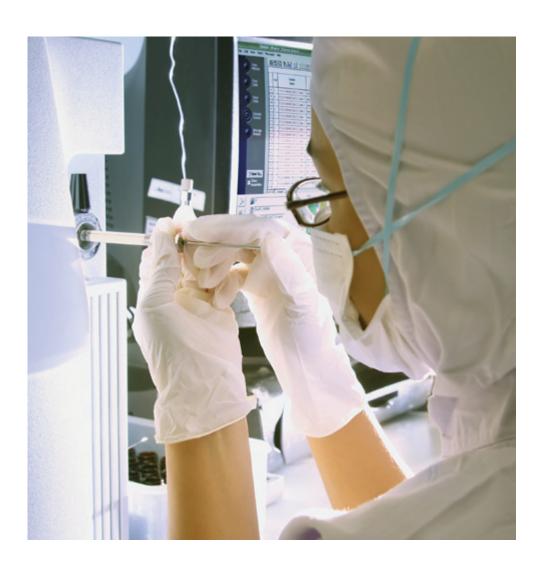
| Size* | 950 | 909 | 962 | 961 |
|-------|-----------|-----------|------------|-----------|
| 4.25 | 9500-0425 | 9090-0425 | 9620-0425 | 9610-0425 |
| 4.7 | 9500-0470 | 9090-0470 | 9620-0470 | 9610-0470 |
| 5.5 | 9500-0550 | 9090-0550 | 9620-0550 | 9610-0550 |
| 7.0 | 9500-0700 | 9090-0700 | 9620- 0700 | 9610-0700 |
| 9.0 | 9500-0900 | 9090-0900 | 9620-0900 | 9610-0900 |
| 11.0 | 9500-1100 | 9090-1100 | 9620-1100 | 9610-1100 |
| 12.5 | 9500-1250 | 9090-1250 | 9620-1250 | 9610-1250 |
| 15.0 | 9500-1500 | 9090-1500 | 9620-1500 | 9610-1500 |
| 18.5 | 9500-1850 | 9090-1850 | 9620-1850 | 9610-1850 |
| 20.5 | 9500-2050 | 9090-2050 | 9620-2050 | 9610-2050 |
| 24.0 | 9500-2400 | 9090-2400 | 9620-2400 | 9610-2400 |
| 27.0 | 9500-2700 | 9090-2700 | 9620-2700 | 9610-2700 |
| 32.0 | 9500-3200 | 9090-3200 | 9620-3200 | 9610-3200 |
| 38.5 | 9500-3850 | 9090-3850 | 9620-3850 | 9610-3850 |
| 40.0 | 9500-4000 | 9090-4000 | 9620-4000 | 9610-4000 |
| 45.0 | 9500-4500 | 9090-4500 | 9620-4500 | 9610-4500 |
| 50.0 | 9500-5000 | 9090-5000 | 9620-5000 | 9610-5000 |

Quantitative Filter Papers (Ashless)

Ahlstrom manufactures a series of extremely high purity, acid washed filter papers designed for use in analytical and gravimetric analysis. The quantitative grades are manufactured from top quality cotton linters using ultra-pure, reverse-osmosis water and are further treated with dilute acid to remove any remaining organic and inorganic impurities. All quantitative grades are manufactured in a strictly controlled environment that ensures high uniformity and high purity from filter to filter.

Key features

- Quantitative analysis
- Low ash content 0.07% (Acid-wash treated)
- High wet-strength
- Consistent performance
- Hardened grades available
- Custom cut
- Bulk packaging



Ashless Grades (Ash 0.007%)

These standard ashless grades are high purity filter papers suitable for routine quantitative gravimetric techniques and in the preparation of samples for use in analysis involving instrumental techniques.

Ahlstrom 94: 1.5µm - Slow Speed

This is an extremely fine retention filter for critical gravimetric analysis of very fine particles such as barium and lead sulfates, stannic and nickel sulfide, calcium oxalate and calcium fluoride.

Ahlstrom 74: 2.0µm - Medium Speed

This grade has medium flow rate and good particle retention and is the most commonly used acid-washed filter. Ahlstrom 74 covers a wide range of general ashless filtration applications. It is used for gravimetric analysis of numerous components (e.g.: cements, copper, clay, bismuth, silicon, iron) found in heavy industries such as construction, mining or steel. Ahlstrom 74 is also used as a high purity filter for speedy filtering of trace elements such as silver chromate, lead sulfate, zinc and ammonium hydroxides. Ahlstrom 74 is also found in general soil analysis for separating solid from aqueous extracts.

Ahlstrom 54: 10µm – Fast Speed

This is a fast filtering grade for rapid filtration of coarse particles and gelatinous precipitates such as iron, zirconium and aluminum hydroxides, and cobalt sulfide. Ahlstrom 54 is also used in air pollution testing to determine gaseous compounds. It is recommended for fast analysis procedures for unstable precipitates such as silicon, which requires speedy filtration.



Hardened Ashless Grades (Ash 0.006%)

These specially treated hardened ashless grades are available for critical quantitative analytical techniques requiring increased wet-strength and handling capacity. These high purity filter papers have a tough, smooth surface free of loose fibers and are ideal for collecting wet precipitates. Each grade offers a convenient combination of particle retention and flow rate and are generally used because of their high chemical resistance to strong acid and alkali.

Ahlstrom 95: 1.5µm - Slow Speed

This is an extremely fine retention filter for critical gravimetric analysis and metal determination of very fine particles such as barium and lead sulfates, stannic and nickel sulfide, calcium oxalate and calcium fluoride.

Ahlstrom 75: 2.0µm - Medium Speed

This grade has medium flow rate and good particle retention and is most commonly used for applications requiring high chemical resistance to strong acid and alkali. Ahlstrom 75 is often used for filtering trace elements, collecting hydroxides after precipitation by strong alkalis and in the analysis of metals in acid and alkali solutions.

Ahlstrom 55: 15µm – Fast Speed

This is a fast filtering grade for gravimetric analysis of coarse particles and gelatinous precipitates (i.e.: aluminum and zirconium hydroxides) in acid and alkali solutions. Ahlstrom 55 is also used in air and foodstuffs analysis and for chloride and phosphorous in cement, coal and coke.



Typical grade properties

| Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity | Whatman Cross Reference |
|--------|--------------------|---|--------------------------------------|---------------------|----------------------------|
| 94 | 1.5 | 1724 | 4 | Medium | 42 |
| 74 | 2.0 | 229 | 30 | Medium | 40 |
| 54 | 10.0 | 34 | 200 | Medium | 41 |
| 95 | 1.5 | 458 | 15 | Medium | 542 and 50 |
| 75 | 2.0 | 149 | 45 | Medium | 540 and 52 |
| 55 | 15.0 | 31 | 220 | Medium | 541 and 54 |

Catalog numbers (100 circles/box)

*All circle diameters are in centimeters

| Size* | 54 | 55 | 74 | 75 | 94 | 95 |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|
| 4.25 | 0540-0425 | 0550-0425 | 0740-0425 | 0750-0425 | 0940-0425 | 0950-0425 |
| 5.5 | 0540-0550 | 0550-0550 | 0740-0550 | 0750-0550 | 0940-0550 | 0950-0550 |
| 7.0 | 0540-0700 | 0550-0700 | 0740-0700 | 0750-0700 | 0940-0700 | 0950-0700 |
| 9.0 | 0540-0900 | 0550-0900 | 0740-0900 | 0750-0900 | 0940-0900 | 0950-0900 |
| 11.0 | 0540-1100 | 0550-1100 | 0740-1100 | 0750-1100 | 0940-1100 | 0950-1100 |
| 12.5 | 0540-1250 | 0550-1250 | 0740-1250 | 0750-1250 | 0940-1250 | 0950-1250 |
| 15.0 | 0540-1500 | 0550-1500 | 0740-1500 | 0750-1500 | 0940-1500 | 0950-1500 |
| 18.5 | 0540-1850 | 0550-1850 | 0740-1850 | 0750-1850 | 0940-1850 | 0950-1850 |
| 24.0 | 0540-2400 | 0550-2400 | 0740-2400 | 0750-2400 | 0940-2400 | 0950-2400 |
| 27.0 | 0540-2700 | 0550-2700 | 0740-2700 | 0750-2700 | 0940-2700 | 0950-2700 |
| 32.0 | 0540-3200 | 0550-3200 | 0740-3200 | 0750-3200 | 0940-3200 | 0950-3200 |
| 40.0 | 0540-4000 | 0550-4000 | 0740-4000 | 0750-4000 | 0940-4000 | 0950-4000 |



Specialty Analytical Filter Paper

Ahlstrom manufactures high quality analytical filter papers for use in specialty end use applications. These custom designed qualitative grades are manufactured from top quality cotton linters using ultra-pure, reverse-osmosis water. Ahlstrom specialty analytical filter papers include pleated and non-pleated grades and are found in applications such as seed, asphalt and beer testing. All grades are manufactured in a strictly controlled environment that ensures high uniformity and high purity from filter to filter.

Key features

- Qualitative analysis
- Low ash content 0.06%
- Untreated
- Consistent performance
- Wet-strengthened grades available
- Custom designed for end-use application
- **Custom cut**
- Bulk packaging



Pleated (Fluted) Filter Paper

Ahlstrom offers a full range of standard pleated grades that meet your needs from grades with rapid flow rates for filtration of viscous materials to grades with tight matrices for removal of fine precipitates. Ahlstrom's pre-pleated grades can save valuable time and maximize the efficiency of the laboratory filter system. Pleating improves the effective surface area increasing flow rate and loading capacity thus decreasing filtration time. Pleated circles are available in 12.5cm to 50cm diameters.

Typical grade properties

| Grades | Filter paper base | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity |
|--------|----------------------|--------------------|---|--------------------------------------|---------------------|
| 542 | 642 | 2 | 229 | 30 | Medium |
| 550 | 950 | 2 | 491 | 14 | Medium |
| 519 | 909 | 3 | 105 | 65 | Medium |
| 509 | 609 | 4 | 85 | 80 | Medium |
| 513 | 613 | 6 | 114 | 60 | Medium |
| 515 | 615 | 25 | 29 | 235 | High |
| 562 | 962 | 27 | 28 | 245 | High |
| 505 | 905 | 28 | 26 | 265 | Medium |
| 517 | 617 | 35 | 19 | 360 | Very High |

Catalog numbers Pleated (Fluted) Grades (100/box); items with grade numbers in bold are 50/box

*All circle diameters are in centimeters

| Size* | 505 | 509 | 513 | 515 | 517 | 542 | 550 | 519 | 562 |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 12.5 | 5050-1250 | 5090-1250 | 5130-1250 | 5150-1250 | 5170-1250 | 5420-1250 | 5500-1250 | 5190-1250 | 5620-1250 |
| 15.0 | 5050-1500 | 5090-1500 | 5130-1500 | 5150-1500 | 5170-1500 | 5420-1500 | 5500-1500 | 5190-1500 | 5620-1500 |
| 18.5 | 5050-1850 | 5090-1850 | 5130-1850 | 5150-1850 | 5170-1850 | 5420-1850 | 5500-1850 | 5190-1850 | 5620-1850 |
| 24.0 | 5050-2400 | 5090-2400 | 5130-2400 | 5150-2400 | 5170-2400 | 5420-2400 | 5500-2400 | 5190-2400 | 5620-2400 |
| 32.0 | 5050-3200 | 5090-3200 | 5130-3200 | 5150-3200 | 5170-3200 | 5420-3200 | 5500-3200 | 5190-3200 | 5620-3200 |
| 38.5 | 5050-3850 | 5090-3850 | 5130-3850 | 5150-3850 | 5170-3850 | 5420-3850 | 5500-3850 | 5190-3850 | 5620-3850 |
| 50.0 | 5050-5000 | 5090-5000 | 5130-5000 | 5150-5000 | 5170-5000 | 5420-5000 | 5500-5000 | 5190-5000 | 5620-5000 |

Asphalt Testing Filter Paper

Ahlstrom manufactures a range of high purity analytical paper for use in asphalt testing. Grade 627 combines good retention (4 µm) with a moderate flow rate. Other grades commonly used for asphalt testing in extraction units include 613, 615 and 617. They are available in solid circles, circles with precut center holes, sheets and rolls. Sheets and circles are shrink-wrapped in packs of 100 for protection from moisture and dust.

Typical grade properties

*All grades available in custom cut dimension

| Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity |
|--------|--------------------|---|--------------------------------------|---------------------|
| 627* | 4 | 80 | 85 | High |
| 613* | 6 | 114 | 60 | Medium |
| 615* | 25 | 29 | 235 | High |
| 617* | 35 | 19 | 360 | Very High |

Sugar Testing Filter Paper

Ahlstrom offers a full range of specially designed filter paper for use in the sugar industry. Ahlstrom 8613 has a smooth black finish designed for use in applications requiring visual examination of particles. Ahlstrom 613 and 615 are particularly well suited for general laboratory filtration methods and qualitative analysis.

Typical grade properties

| Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Wet Burst Inches | Loading Capacity |
|--------|--------------------|---|--------------------------------------|---------------------|---------------------|
| 8613 | 4 | 118 | 58 | 29 | Medium |
| 613 | 6 | 114 | 60 | 16 | Medium |
| 615 | 25 | 29 | 235 | 18 | High |
| 962 | 27 | 28 | 245 | 126 | High |
| 961 | 40 | 19 | 360 | 70 | Very High |

Catalog numbers Sugar Testing Grades (8613 and 962: 100/pk; 961: 50/pk)

*All circle diameters are in centimeters. Grade 613 and 615 catalog numbers are shown in the Qualitative Filter Paper section.

| Size* | 8613 | 962 | 961 |
|-------|-----------|-----------|-----------|
| 2.4 | 8613-0240 | 9620-0240 | 9610-0240 |
| 3.0 | 8613-0300 | 9620-0300 | 9610-0300 |
| 4.25 | 8613-0425 | 9620-0425 | 9610-0425 |
| 4.7 | 8613-0470 | 9620-0470 | 9610-0470 |
| 5.5 | 8613-0550 | 9620-0550 | 9610-0550 |
| 7.0 | 8613-0700 | 9620-0700 | 9610-0700 |
| 9.0 | 8613-0900 | 9620-0900 | 9610-0900 |
| 11.0 | 8613-1100 | 9620-1100 | 9610-1100 |
| 12.5 | 8613-1250 | 9620-1250 | 9610-1250 |
| 15.0 | 8613-1500 | 9620-1500 | 9610-1500 |
| 18.5 | 8613-1850 | 9620-1850 | 9610-1850 |

Beer Testing Filter Paper

Ahlstrom manufactures a full range of laboratory filter paper for use in the beer industry. Ahlstrom 642 is recommended for the WORT color test. Ahlstrom 515 is a pleated filter used in the SCABA analyzer, while Ahlstrom 509, also pleated, is used in the IBU test and in Malt-4 analysis and degassing. Ahlstrom 111, a 100% glass microfiber filter is also used in the beer industry to remove yeast cells before analysis (see glass microfiber section).

Tupical grade properties

*All grades available in custom cut dimension

| Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity |
|--------|-----------------|--------------------------------------|-----------------------------------|---------------------|
| 642 | 2 | 229 | 30 | Medium |
| 509 | 4 | 85 | 80 | Medium |
| 515 | 25 | 29 | 235 | High |

Pulp & Paper Blotting Paper

Ahlstrom 240 and 623 are blotting papers manufactured for use in the pulp and paper industry. Ahlstrom 240 is recommended for TAPPI T-205 and T-491 test methods. Ahlstrom 623 is also a very popular grade used for long-fiber hand sheet applications. Grade 623 absorbs more water at a faster rate.

Typical grade properties

| Grades | Base Weight g/m² | Total Absorbency g/m² | Absorbency Rate Sec/1ml H ₂ O |
|--------|------------------|-----------------------|--|
| 240 | 249 | 598 | 13 |
| 623 | 246 | 740 | 5 |

Catalog numbers Pulp and Paper Blotting Grades

*All sizes are in inches.

| Size* | 240 | Shts/ctn |
|-------------|-----------|----------|
| 8 x 8 | 2400-0808 | 2250 |
| 24.5 x 24.5 | 2400-2424 | 250 |

| Size* | 623 | Shts/ctn |
|---------|-----------|----------|
| 8 x 8 | 6230-0808 | 2000 |
| 12 x 12 | 6230-1212 | 800 |

Phase Separation Filter Paper

Ahlstrom 480 is a hydrophobic silicone-impregnated paper intended for phase separation.

Catalog numbers (100 circles/box)

*All circle diameters are in cm.

| Size* | 480 |
|-------|-----------|
| 7.0 | 4800-0700 |
| 9.0 | 4800-0900 |
| 11.0 | 4800-1100 |
| 12.5 | 4800-1250 |

| Size* | 480 |
|-------|-----------|
| 15.0 | 4800-1500 |
| 18.5 | 4800-1850 |
| 24.0 | 4800-2400 |

Seed Testing Paper

Ahlstrom manufactures grades of non-toxic paper for use in the seed testing industry and in agricultural research laboratories. These grades meet ASTM designation D1030-75 and T406-SU-72. Most are available in sheets, circles, and rolls. Grades 8001 and 8002 are thin, tan, creped towels primarily used in seed germination. Grade 8002 is approximately twice as heavy as grade 8001 and will therefore

hold a greater volume of liquid. We offer two products in pleated strips. Grades 1765 and 1766 are mid-weight papers provided in double pleated format. 1765 is a white paper most useful for pelleted, medium, and large seeds. 1766 is tinted grey to improve visibility of seed with fine roots. For blotter sheets we recommend grade 939, a soft white paper with a coarse surface, or, for greater visibility of tiny

germinating roots, one of our grades of colored blotter papers. Grade 628 is a naturally colored tan paper with a firm hard finish. Grade 190 is of similar weight and tinted blue. Grade 191 and 194 are twice as heavy as grade 190 and grade 194 is a darker shade of blue. Grade 601 is a smooth white paper particularly suited for use in fluorescent testing applications.

Typical grade properties

*All grades available in custom cut dimension

| Grades | Surface | Color | Basis Weight (g/m²) | Klemm (Capillary Rise) 1/16th in/min |
|--------|------------|-----------|---------------------|---|
| 190* | Smooth | Blue | 300 | 16 |
| 191* | Smooth | Blue | 700 | 14 |
| 194* | Smooth | Dark Blue | 720 | 36 |
| 601* | Smooth | White | 88 | 13 |
| 628* | Smooth | Tan | 337 | 19 |
| 939* | Unfinished | White | 140 | 55 |
| 1765 | Unfinished | White | 120 | Available Pleated Only |
| 1766 | Unfinished | Gray | 120 | Available Pleated Only |
| 8001* | Crepe | Tan | 63 | 13 |
| 8002* | Crepe | White | 120 | 12 |

Non-Toxic Unbleached Blotter for Seed Testing

Grade 628 Sheets (1000/pk)

*All sizes are in inches.

| Size* | Catalog Number |
|---------------|----------------|
| 3-1/4 x 3-1/4 | 6280-0001 |
| 3-1/2 x 3-1/2 | 6280-0008 |
| 3-1/2 x 4 | 6280-0009 |
| 3-1/2 x 5-3/4 | 6280-0004 |
| 3-3/4 x 5-1/8 | 6280-0003 |
| 4 x 4 | 6280-0404 |
| 4-1/8 x 4-1/8 | 6280-0002 |
| 4-1/2 x 16 | 6280-0010 |
| 4-5/8 x 4-5/8 | 6280-0012 |
| 4-3/4 x 5-1/4 | 6280-0006 |
| 4-3/4 x 6 | 6280-0007 |
| 4-7/8 x 5 | 6280-0005 |
| 5 x 5 | 6280-0505 |
| 6 x 9 | 6280-0609 |
| 6 x 9.5 | 6280-0695 |
| 9 x 12 | 6280-0912 |
| 9-1/2 x 12 | 6280-9512 |

Grade 628 Circles (1000/pk)

*All diameters are in inches.

| Size* | Catalog Number |
|-------|----------------|
| 3-1/4 | 6280-0325 |
| 3-1/2 | 6280-0350 |
| 5-1/4 | 6280-0525 |
| 5-1/2 | 6280-0550 |

Grade 628 Circles (1000/pk)

**All diameters are in centimeters.

| Size** | Catalog Number |
|--------|----------------|
| 8.5 | 6280-0850 |
| 9.0 | 6280-0900 |
| 11.0 | 6280-1100 |
| 13.5 | 6280-1350 |

Non-Toxic Blue Blotter for Seed Testing

Grade 190

*All sizes are in centimeters. ** Diameter is in centimetres.

| Size* | Pack Size | Catalog Number |
|-------------------|-----------|----------------|
| 12.7 x 12.0 | 1000/pk | B190-1212 |
| 15.0 x 31.0 sheet | 1000/pk | B190-1531 |
| 8.26** | 5000/pk | B190-0826 |

Grade 191 Circles (1000/pk)

*All diameters are in centimeters.

| Size* | Catalog Number |
|-------|----------------|
| 8.50 | B191-0850 |
| 9.0 | B191-0900 |

Grade 194 (1000/pk)

*All sizes are in centimeters. ** All diameters are in centimetres.

| Size* | Catalog Number |
|-------------|----------------|
| 10.2 x 10.2 | B194-0404 |
| 12.0 x 11.9 | B194-1219 |
| 12.7 x 12.7 | B194-0505 |
| 5.0** | B194-0500 |
| 13.0** | B194-1300 |

Non-Toxic Brown Towels for Seed Testing

(1000/pk)

*All sizes are in inches.

| Size* | 8001 regular weight | 8002 heavy weight |
|------------|---------------------|-------------------|
| 9 x 18 | 8001-0918 | |
| 9-1/2 x 12 | 8001-0003 | |
| 10 x 12 | 8001-1012 | |
| 10 x 15 | 8001-1015 | 8002-1015 |
| 10 x 20 | 8001-1020 | 8002-1020 |
| 10 x 30 | 8001-1030 | 8002-1030 |
| 12 x 15 | 8001-1215 | |
| 12 x 16 | 8001-1216 | |
| 12 x 18 | 8001-1218 | 8002-1218 |
| 15 x 30 | 8001-1530 | 8002-1530 |

Non-Toxic White Blotter - High Absorbency

Grade 939 (1000/pk)

| Size* | Catalog Number |
|-----------------|----------------|
| 4-1/8 x 4-1/8 | 9390-0004 |
| 4-5/16 x 4-5/16 | 9390-0007 |
| 4-7/8 x 5 | 9390-0005 |
| 5 x 5 | 9390-0505 |
| 5 x 7 | 9390-0507 |
| 9 x 10 | 9390-0910 |
| 10 x 18 | 9390-1018 |
| 17-1/2 x 19 | 9390-0009 |
| 18-1/2 x 19-1/2 | 9390-0006 |
| 21-1/8 x 24-1/4 | 9390-0008 |

Non-Toxic White Filter - for Fluorescent Testing

Grade 601 (1000/pk)

| Size* | Catalog Number |
|------------|----------------|
| 5 x 5 | 6010-0505 |
| 6 x 9 | 6010-0609 |
| 6 x 18 | 6010-0618 |
| 6-1/2 x 10 | 6010-0610 |
| 10 x 15 | 6010-1015 |
| 14 x 19 | 6010-1419 |

Non-Toxic Pleated Strips

2000 x 110mm 50 double pleats (1000/pk)

| Grade | Color | Catalog Number |
|-------|-------|----------------|
| 1765 | White | 1765-1150 |
| 1766 | Grey | 1766-1150 |

Additional sizes available upon request. Please contact customer service for details.

Glass Microfiber **Filters**

Ahlstrom offers a full range of glass microfiber filters manufactured from 100% pure borosilicate glass. Because of their intrinsic properties, glass microfiber filters have wide applications in many areas of laboratory analysis, especially when fine filtration and high loading capacity is required. Applications for Ahlstrom glass microfiber filters include environmental analysis for water, wastewater, testing of soils, air pollution and monitoring, research and process biochemistry, and gravimetric analysis involving ignition of samples. Ahlstrom glass microfiber filters are also found in the filtration of hot gases and liquids, and in pre-filtration.

Key features

- Qualitative analysis
- Laboratory analysis
- 100% pure borosilicate glass
- Rapid flow rate
- Fine particle retention $0.7 \mu m - 3.1 \mu m$
- High loading capacity
- Chemical and thermal resistance (up to 500°C)
- Long shelf life
- Brilliant white color reflecting more than 96% of visible light
- Custom cut



Standard Glass Microfiber Filters

Standard glass microfiber filters contain no binders or other additives that may cause interference to sensitive enzymatic or other chemical reactions. The unique characteristics of glass microfiber filters make its use particularly advantageous to laboratory filtration by enabling fast filtration of large volumes and difficult solutions without premature clogging.

Ahlstrom 151: 0.7µm - Slow Speed

This high performance grade is designed to retain extremely fine particles down to 0.7 um. Ahlstrom 151 has retention comparable to membrane filter while providing higher flow and loading capacity. Ahlstrom 151 is recommended for filtering fine precipitated proteins. In the filtration of nucleic acids and difficult biochemical solutions. Ahlstrom 151 is used in combination with Ahlstrom 141 as a highly efficient protective and retentive pre-filter to extend the loading capacity of membrane filters. Grade 151 is recommended for use in TCLP procedure as described in test methods for evaluating solid wastes, EPA method 1311.

Ahlstrom 121: 1.0µm - Medium Speed

This very thick grade offers finer particle retention than Ahlstrom 111 with high wet strength and loading capacity. Ahlstrom 121 is recommended for the clarification of liquid suspensions loaded with fine particulates. Ahlstrom 121 is also used in membrane pre-filtration and is also found in quantification of solids, and LSC (Liquid Scintillation Counting) techniques that require high loading capacity.

Ahlstrom 131: 1.0µm - Medium Speed

This standard grade found in many environmental applications offers slightly more retention than Ahlstrom 111 with slightly lower filtration speed and loading capacity. Ahlstrom 131 is recommended for the collection of suspended solids in potable water and in industrial wastes. In biochemical tests. Ahlstrom 131 is suited for cell harvesting, liquid scintillation counting and the analysis of carbohydrates.

Ahlstrom 161: 1.1µm - Medium Speed

This popular arade offers finer particle retention and higher flow rate than traditional analytical filter papers. Ahlstrom 161 is used in general laboratory applications, cell harvesting, liquid scintillation counting, and in the monitoring of air and water pollution. Ahlstrom 161 is generally recommended for water pollution monitoring techniques for total suspended solids.

Ahlstrom 169: 1.0µm – Fast Speed

This glass microfiber grade is a smooth surface, binder-free filter with unique high temperature resistance. It offers fine particle retention and product stability to over 500 degrees Centigrade. The

temperature resistance makes Grade 169 well-suited for TCLP test methods, suspended solids determination, volatile solids testing, air pollution testing, and related EPA and ASTM protocols.

Ahlstrom 111: 1.2µm – Fast Speed

This grade offers fine particle retention with high filtration speed and good loading capacity. Ahlstrom 111 is used in general laboratory filtration including atmospheric and water pollution monitoring such as intake controls, ozone-level, and water effluents. Grade 111 is also well suited for filtration of water and protein, testing of algae, bacteria cultures and for radioimmunoassay with weak beta emitters. Ahlstrom 111 is also recommended for filtering solvents in a high-resolution laboratory.

Ahlstrom 141: 3.1µm – Fast Speed

This grade offers better filtration speed and a higher loading capacity than an analytical filter paper of similar particle retention. Ahlstrom 141 is particularly recommended for pre-filtration of membrane filters and is also used in combination with Ahlstrom 121 as a highly efficient protective and retentive grade density pre-filter for membrane filters.

Typical grade properties

| Grades | Retention in µm | Filtration Speed Herzberg sec/100mls | Filtration Speed Rapidity mls/min | Loading Capacity | Whatman Cross Reference |
|--------|--------------------|---|--------------------------------------|---------------------|----------------------------|
| 151 | 0.7 | 274 | 25 | Very High | GF/F |
| 121 | 1.0 | 143 | 48 | Very High | GF/B |
| 131 | 1.0 | 88 | 78 | Very High | GF/C |
| 161 | 1.1 | 67 | 102 | Very High | 934-AH |
| 111 | 1.2 | 53 | 130 | Very High | GF/A |
| 141 | 3.1 | 19 | 350 | Very High | GF/D |
| 169 | 1.0 | 53 | 130 | Very High | 934-AH |

Catalog numbers (100 circles/box)

*All circle diameters are in centimeters

| Size* | 111 | 121 | 131 | 141 | 151 | 161 | 169 |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 2.1 | 1110-0210 | 1210-0210 | 1310-0210 | 1410-0210 | 1510-0210 | 1610-0210 | 1690-0210 |
| 2.4 | 1110-0240 | 1210-0240 | 1310-0240 | 1410-0240 | 1510-0240 | 1610-0240 | 1690-0240 |
| 2.5 | 1110-0250 | 1210-0250 | 1310-0250 | 1410-0250 | 1510-0250 | 1610-0250 | 1690-0250 |
| 4.25 | 1110-0425 | 1210-0425 | 1310-0425 | 1410-0425 | 1510-0425 | 1610-0425 | 1690-0425 |
| 4.7 | 1110-0470 | 1210-0470 | 1310-0470 | 1410-0470 | 1510-0470 | 1610-0470 | 1690-0470 |
| 5.5 | 1110-0550 | 1210-0550 | 1310-0550 | 1410-0550 | 1510-0550 | 1610-0550 | 1690-0550 |
| 7.0 | 1110-0700 | 1210-0700 | 1310-0700 | 1410-0700 | 1510-0700 | 1610-0700 | 1690-0700 |
| 9.0 | 1110-0900 | 1210-0900 | 1310-0900 | 1410-0900 | 1510-0900 | 1610-0900 | 1690-0900 |
| 11.0 | 1110-1100 | 1210-1100 | 1310-1100 | 1410-1100 | 1510-1100 | 1610-1100 | 1690-1100 |
| 12.5 | 1110-1250 | 1210-1250 | 1310-1250 | 1410-1250 | 1510-1250 | 1610-1250 | 1690-1250 |
| 15.0 | 1110-1500 | 1210-1500 | 1310-1500 | 1410-1500 | 1510-1500 | 1610-1500 | 1690-1500 |
| 24.0 | 1110-2400 | 1210-2400 | 1310-2400 | 1410-2400 | 1510-2400 | 1610-2400 | 1690-2400 |
| 32.0 | 1110-3200 | 1210-3200 | 1310-3200 | 1410-3200 | 1510-3200 | 1610-3200 | 1690-3200 |

Products for Suspended Solids Analysis

This test for measuring solids in water calls for a glass filter disk without organic binder for some steps. After the filtering process, the filter retaining the solids from method B, C, or D is heated to 550°C in a muffle furnace and desiccated as necessary until measured weight is stable. Grade 169 meets the needs of both Standard Method 2540D: Total Suspended Solids and Standard Method 2540E: Volatile Suspended Solids.

Changes in the weight of the filter when heated to this temperature can affect the reliability of this test. Grade 169 is designed to maintain a stable weight at 550°C.

Any brittleness caused by the heat exposure can make the filter too difficult to handle and invalidate the test if pieces break off. Grade 169 exhibits similar handling characteristics before and after 30 minutes in a 600°C furnace.

Catalog numbers Grade 169 (100 circles/box) *All circle diameters are in centimeters. Size* 169 2.1 1690-0210 2.4 1690-0240 2.5 1690-0250 4 25 1690-0425 4.7 1690-0470 5.5 1690-0550 7.0 1690-0700 9.0 1690-0900 11.0 1690-1100

1690-1250

1690-1500

1690-2400

1690-3200

12.5

15.0

24.0 32.0



Pre-weighed Filters

Ahlstrom also offers a pre-washed and pre-weighed filter for determination of suspended solids.

Each filter is washed and weighed following the procedures in the latest version of STM 2540. It comes in an aluminum pan with the weight printed on the side for ease of use.

Catalog numbers Pre-weighed Filters (100 circles in pans/box) *All circle diameters are in centimeters. Size * Pre-weighed 4.7 169W-0470



Micro-Quartz Fiber Filters

Ahlstrom's micro-quartz filters are useful for testing hot "stack" gases as the quartz fibers can withstand temperatures up to 900°C. In addition, micro-quartz is used when the highest purity media is required. With excellent filtration properties and minimal traces of metals and minerals, quartz fibers are dimensionally stable and can be used in the analysis of acidic gases (with the exception of HF). Other sizes available for special order, T293 also available for special order.

Key features

- Each batch of MK 360 is trace elements certified
- Made of extremely pure micro-quartz filters
- Binder-free
- Particularly suitable for low amounts of particles
- Conditioned by high temperature pre-heating

Catalog numbers (25 circles/box) *All circle diameters are in centimeters. Size* 2.5 4.7 MK 360 3600-0250 3600-0470

Typical levels of trace elements in MK 360

| Element | mg/L |
|---------|--------|
| Al | 25 |
| As | 0.2 |
| Cd | <0.02 |
| Со | <0.5 |
| Cr | 3.5 |
| Cu | <1 |
| Fe | 20 |
| Нд | <0.025 |
| Mg | 15 |
| Mn | 1 |
| Na | 10 |
| Ni | 0.5 |
| Pb | 0.3 |
| Sb | <1 |
| Sn | <0.5 |
| Ti | 1.5 |
| ٧ | <0.5 |
| Zn | 3 |

| Typical grade properties *A = 10 cm2, flow velocity 4- c | | | | n2, flow velocity 4- cm/s ** 1.2-3 µm | | |
|---|--------|--------------------|----------------|---------------------------------------|-----------------|----------------|
| | Grade | Basic Weight g/m2s | Efficiency %** | Pressure Drop mbar* | Penetration %** | Temperature °C |
| | MK 360 | 85 | 99.95 | 51.5 | <0.05 | 900 max |

Filter Papers for TCLP

Ahlstrom offers three microfiber glass grades for use in the toxicity characteristic leaching procedure (TCLP) as described in EPA Method 1311.

Grade 151 – Standard TCLP Filter

This high performance binder-free grade, described on page 17, is Ahlstrom's standard recommendation for TCLP testing.

Grade 193 – Low Metal TCLP Filter

This grade has similar performance properties to Grade 151 and is made with acid-treated borosilicate glass microfibers with inherently low levels of barium and zinc. The filter media contains no binders or other additives that may cause interference with samples. The filters resist acids and bases and have a nominal particle retention of 0.7 µm.

Grade 26 – Pre-washed Low Metal **TCLP Filter**

This grade uses the same acid-treated glass microfiber media as Grade 193, which is then acid-washed using 1N HNO3, as described in EPA Method 1311. The filter media is thoroughly rinsed in a multi-stage process using copious amounts of highpurity deionized water. Prewashing with acid further reduces the content of metals to exceptionally low levels. This eliminates the need to acid-wash the filters in your lab, saving valuable time and reducing waste disposal and reagent costs.

Typical levels of trace elements in Grade 26

| Element | mg/L |
|---------|--------|
| Ag | 0.002 |
| As | 0.010 |
| Ва | 0.200 |
| Cd | 0.002 |
| Cr | 0.013 |
| Нд | 0.0005 |
| Pb | 0.006 |
| Se | 0.004 |

Catalog numbers

*All circle diameters are in centimeters.

| Size* | Grade 193 | Circles/Box | Grade 26 | Circles/Box |
|-------|-----------|-------------|-----------|-------------|
| 4.7 | 1930-0470 | 100 | 0260-0470 | 100 |
| 9.0 | 1930-0900 | 100 | 0260-0900 | 50 |
| 11.0 | 1930-1100 | 100 | 0260-1100 | 50 |
| 12.5 | 1930-1250 | 100 | 0260-1250 | 50 |
| 14.2 | 1930-1420 | 100 | 0260-1420 | 50 |
| 15.0 | 1930-1500 | 100 | 0260-1500 | 50 |

Chromatography, Electrophoresis and Blotting Paper

Ahlstrom manufactures a complete line of high quality chromatography, electrophoresis and blotting papers for use in gel transfer applications and chromatography techniques. These uniform, smooth, white sheets are the high purity, high quality, and high value standard. They are used in nucleic acid research such as Southern, Northern and Western blots, electroblotting and electrophoresis. Ahlstrom chromatography, electrophoresis and blotting papers are made from high purity and 100% FDA compliant alpha cotton cellulose, using ultra-pure RO water and contain no additives that could cause increased backgrounds or other interference in detection systems.

Key features

- Controlled absorption
- Uniform absorption
- Consistency across the sheet
- Lot-to-lot consistency
- High purity, no sizing or fillers
- **Excellent wet-strength** and handling
- No hard spots or density variations
- No airborne fibers
- Custom cut
- Bulk packaging



Ahlstrom Thin Papers

Thin papers are 100% pure cotton grades that are used in chromatography techniques where solute loading is not heavy. Ahlstrom thin series papers are ideal for general separations and for use as spacers in gel transfer techniques.

Ahlstrom 601: 0.19 mm - 125 mm /30 min.

This thin paper with medium flow rate is the world standard in paper chromatography. The smooth, uniform white surface provides good resolution. Ahlstrom 601 is also used as a gel drying support and as a spacer in capillary and electroblotting sandwiches.

Ahlstrom 642: 0.21 mm - 120 mm /30 min.

This thin paper with a flow rate lower than Ahlstrom 601 offers higher resolution and is recommended for optical or radiometric scanning techniques.

Ahlstrom 631: 0.23 mm - 150 mm /30 min.

This slightly thicker grade provides a faster flow rate than Ahlstrom 601. Ahlstrom 631 is recommended for routine chromatography when loading is relatively low. Also suitable for routine quality control applications where high levels of resolution are not required and speed is important.

Ahlstrom Thick Papers

Thick papers are 100% cotton grades that are used in chromatography techniques where solutes are heavily loaded. Thick papers are ideal grades for electrophoresis techniques.

Ahlstrom 238: 0.34 mm - 140 mm /30 min.

This medium thick paper is recommended for general chromatography applications. Ahlstrom 238 is also ideal for use as wicks in protein or nucleic acid blotting to provide a uniform flow of buffer through the gel to the transfer membrane in a blotting sandwich. This is our most widely used blotting paper. Ahlstrom 238 is also suited for electrophoresis and the separation of inorganic compounds and for use in removing gels from glass supports.

Ahlstrom 237: 0.42 mm - 150 mm /30 min.

This medium thick paper is recommended for general applications with mediumheavy solute loading. Like Ahlstrom 238, this grade is ideal for use as wicks in protein or nucleic acid blotting to provide

a uniform flow of buffer through the gel to the transfer membrane in a blotting sandwich. Ahlstrom 237 is also suited for electrophoresis and the separation of inorganic compounds and for use in

Ahlstrom 222: 0.83 mm - 220 mm /30 min.

This medium thick paper offers extremely high flow and is recommended for both electrophoresis of large molecules and as a blotter to complete the blotting sandwich in gel transfer applications. Ahlstrom 222 has a smooth and uniform texture which assures continuous contact of buffer from the chamber through the gel and transfer membrane to the opposite pole or weight.

Ahlstrom 243: 0.95 mm - 180 mm /30 min.

This is one of the thicker grades in the Ahlstrom thick paper series. Ahlstrom 243 offers both moderately high flow and absorption and is recommended for chromatography of heavy solute loading.

Ahlstrom 320: 2.48 mm - 240 mm /30 min.

This super thick grade is one of the thickest papers on the market. Ahlstrom 320 offers extremely high flow and is recommended both for electrophoresis of large molecules and as a blotter to complete the blotting sandwich in gel transfer applications. Ahlstrom 320 provides a smooth and uniform texture assuring continuous contact of buffer from the chamber through the gel and transfer membrane to the opposite pole or weight.

Typical grade properties

| Grades | Thickness mm | Klemm 1/16th/min | Absorption Speed mm/30 min | Whatman Cross Reference |
|--------|-----------------|---------------------|-------------------------------|----------------------------|
| 601 | 0.19 | 13 | 125 | 1 CHR |
| 642 | 0.21 | 12 | 120 | 2 CHR or 20 CHR |
| 631 | 0.23 | 21 | 150 | 4 CHR |
| 238 | 0.34 | 15 | 140 | 3MM CHR |
| 237 | 0.42 | 18 | 150 | 3 CHR |
| 222 | 0.83 | 33 | 220 | 31 ET CHR |
| 243 | 0.95 | 21 | 180 | 17 CHR |
| 320 | 2.48 | 48 | 240 | _ |

Ahlstrom RNA/DNA **Blotting Papers**

All the above-mentioned grades are also used as RNA/DNA Blotting papers. These grades are necessary tools in molecular biology and biochemical research to insure the transfer of biomolecules from the separation gel on to the transfer membrane. Ahlstrom offers a complete range of blotting, wicking, drying and spacing materials for use in gel transfer applications.

Catalog numbers (100/box; items with grade numbers in bold are 50/box)

*All sheet sizes are in centimeters; additional sizes available in sheets or rolls.

| Size* | 601 | 642 | 631 | 222 | 237 | 238 | 243 | 320 |
|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 5 x 7.5 | 6018-0575 | 6428-0575 | 6318-0575 | 2228-0575 | 2378-0575 | 2388-0575 | 2438-0575 | 3208-0575 |
| 7 x 8 | 6018-0708 | 6428-0708 | 6318-0708 | 2228-0708 | 2378-0708 | 2388-0708 | 2438-0708 | 3208-0708 |
| 7 x 10 | 6018-0710 | 6428-0710 | 6318-0710 | 2228-0710 | 2378-0710 | 2388-0710 | 2438-0710 | 3208-0710 |
| 11 x 14 | 6018-1114 | 6428-1114 | 6318-1114 | 2228-1114 | 2378-1114 | 2388-1114 | 2438-1114 | 3208-1114 |
| 14 x 17 | 6018-1417 | 6428-1417 | 6318-1417 | 2228-1417 | 2378-1417 | 2388-1417 | 2438-1417 | 3208-1417 |
| 16 x 18 | 6018-1618 | 6428-1618 | 6318-1618 | 2228-1618 | 2378-1618 | 2388-1618 | 2438-1618 | 3208-1618 |
| 20 x 20 | 6018-2020 | 6428-2020 | 6318-2020 | 2228-2020 | 2378-2020 | 2388-2020 | 2438-2020 | 3208-2020 |
| 46 x 57 | 6018-4657 | 6428-4657 | 6318-4657 | 2228-4657 | 2378-4657 | 2388-4657 | 2438-4657 | 3208-4657 |

Micro Filtration Membranes and Syringe Filters

Membranes

| Membrane Type | Description | Chemical Compatibility | Maximum Operation Temperature | Sterilization |
|-------------------|--|--|----------------------------------|--|
| Cellulose Acetate | Low protein-binding, well suited for sterile filtration and clarification of aqueous solutions, nutrient media, buffers, and sera. They provide superior chemical resistance to alcohol and oil. These hydrophilic membranes offer excellent flow rates. | Resistant against aqueous solutions, pH 4-8, against most alcohols, oils and other organic solvents | 180°C | Autoclaving at 121°C or 134°C, dry heat, gamma radiation (25 kGY) or with ethylene oxide |
| Nylon (Polyamide) | Membranes are hydrophilic and are widely used in both aqueous and organic solvent filtration applications. Well suited for sterilization and clarification of buffers and nutrient media with a low level of extractables. | Resistant to many solvents and alkali-solutions, pH range 3-14 | 100°C | Autoclaving at 121°C or 134°C or with ethylene oxide |
| Polyether Sulfone | PES membranes have a uniform pore structure with high mechanical stability and are chemically inert. PES offers excellent flow rates for critical filtration situations where high throughput is required with the lowest protein adsorption. PES is the perfect choice for the filtration of biological and pharmaceutical specimens. | Resistant to some solvents and aggressive, aqueous solutions, pH 1-13 | 200°C | Autoclaving at 121°C or 134°C, gamma radiation (25 kGY) or with ethylene oxide |
| PTFE | Permanently hydrophobic filter material, very suitable for air and gas filtration. PTFE membranes are extremely resistant to aggressive solvents and acids and can be used to filter particulate from both liquid and gas samples. | Resistant to solvents, acids and bases | 200°C | Autoclaving at 121°C or 134°C or with ethylene oxide |







Ahlstrom Reliadisc™ Gridded Microbiological Monitor Membranes

Ahlstrom offers gridded sterile membranes packed individually for use in colony counting, particle testing, and microscopy. These cellulose nitrate (CN) membranes are available in a standard 47 mm diameter size. Other diameters, colors, and pack sizes of gridded membranes are available for special order. Please contact customer service for additional details.

Catalog numbers

| Membrane Type | Pore Size | Grid | Membrane Diameter (mm) | Pack of 1000 | Pack of 3x100 for Auto Dispenser |
|-------------------|-----------|---------------------|------------------------|--------------|----------------------------------|
| Cellulose Nitrate | 0.45 μm | White w/ black grid | 47 | 760217 | 760219 |
| Cellulose Nitrate | 0.45 μm | Black w/ white grid | 47 | 760224 | |

Ahlstrom ReliaDisc™ Non-sterile Membrane Filtration Media

Membrane filters are surface micro filtration filters used to remove particulates on and near the surface of the filter matrix by mechanical means. They are made of different polymers and are selected to meet the particular filtration challenge. Other sizes and types of plain membrane filters are available for special order. Please contact customer service for additional details.

Catalog numbers

| Membrane Type | Filter Diameter (mm) | Pore size (µm) | Pack of 100 |
|-------------------|----------------------|----------------|-------------|
| Cellulose Acetate | 47 | 0.45 | 760104 |
| Cellulose Nitrate | 47 | 0.45 | 760210 |
| Nylon (Polyamide) | 47 | 0.45 | 760181 |

Ahlstrom ReliaPrep™ Non-Sterile Syringe Filters

Ahlstrom offers syringe filters for convenient filtration of small sample sizes through membranes. Additional pack sizes and syringe filters that have been sterilized or that have other membrane types, pore sizes, diameters, and connectors are available for special order. Please contact customer service for additional details.

Catalog numbers

| Membrane | Filter Diameter (mm) | Pore Size (µm) | Pack of 50 | Pack of 500 | | | |
|--|---|----------------|------------|-------------|--|--|--|
| Cellulose Acetate | 28 | 0.2 | | 760503 | | | |
| | 28 | 0.45 | | 760507 | | | |
| Nylon (Polyamide) | 15 | 0.2 | 760540 | 760541 | | | |
| | 15 | 0.45 | 760542 | 760543 | | | |
| | 25 | 0.2 | | 760531 | | | |
| | 25 | 0.45 | | 760532 | | | |
| Polyether Sulfone | 28 | 0.2 | | 760534 | | | |
| | 28 | 0.45 | | 760504 | | | |
| PTFE | 4 | 0.2 | 760546 | 760547 | | | |
| | 4 | 0.45 | 760544 | 760545 | | | |
| | 15 | 0.2 | 760535 | 760536 | | | |
| | 15 | 0.45 | 760537 | 760510 | | | |
| | 25 | 0.2 | 760538 | 760539 | | | |
| | 25 | 0.45 | | 760512 | | | |
| Glass Fiber Prefilter | 28 | 0.7 | | 760529 | | | |
| Connectors: female luer la | nnectors: female luer lock inlet, male luer slip outlet | | | | | | |
| CA, PES, GF – MBS Housing; PTFE, Nylon – Polypropylene Housing | | | | | | | |

Specialty Products

Ahlstrom offers specialty products for the scientific industry. Many products were designed alongside the researchers doing test development in order to provide the necessary performance characteristics.

Extraction thimbles

Ahlstrom offers high purity extraction thimbles in cellulose for Soxhlet extractions and in glass and quartz for the analysis of environmental pollution. All extraction thimbles are hollow cylinders with a round bottom.

Key features

- Made from high purity materials
- Consistent physical properties
- Available in a range of sizes
- Fit into popular automatic extraction systems

Ahlstrom 7100: Cellulose thimbles

Cellulose thimbles are high quality sample reservoirs for quality control, research, and analytical applications where solvent extraction of solids and semi-solids must be carried out. The use of a Soxhlet extractor provides a safe method of extraction with toxic and other noxious solvents. Ahlstrom cellulose extraction thimbles are recommended for applications including: determination of fats in food, analysis of lacquer and binder in paints, vitamin A and carotene extractions, extraction of organic compounds from reaction mixtures, polymer determination in polymer industry, quality management of components used in pharmaceutical formulations. Walls of cellulose thimbles are approximately 1.5 mm thick and have been found to perform satisfactorily in application requiring either a single or double wall thickness.

Ahlstrom ET/MG160: Micro-glass fiber thimbles

Glass thimbles are used to sample dust particles and aerosols from aaseous streams in the analytical registration of environmental pollution and for Soxhlet extractions requiring solvents too aggressive for the cellulose thimbles.

Ahlstrom ET/MK360: Micro-quartz fiber thimbles

Quartz thimbles are used for emission testing in high temperature environments. They can also be used for testing acidic gases which are not compatible with micro-glass fiber thimbles. Quartz meets the highest purity requirements due to the lowest possible heavy metal content.



Typical grade properties

| Grades | Inner Diameter (mm) | Thimble Ext. Length (mm) | Wall Thickness (mm) | Ash Content % | Penetration % DOP (0.3 µm) | Temperature Resistance °C |
|---------------|------------------------|-----------------------------|------------------------|------------------|-------------------------------|------------------------------|
| 7100 – ET/401 | +0/ -3 | ± 1 | 1.5 ± 0.5 | < 0.1 | | |
| ET/MG160 | +0/ -3 | ± 1 | 2 ± 0.5 | | <0.002 | 500 max |
| ET/MK360 | +0/ -3 | ± 1 | 2 ± 0.5 | | <0.002 | 900 max |

| e* | Cellulose 7100 | Glass ET/MG160 | Quartz ET/MK360 |
|--------|----------------|----------------|-----------------|
| 60 | A | A | |
| 50 | | A | A |
| 90 | A | E160-1990 | A |
| 0 | A | | |
| 2 | | | A |
| 70 | | | A |
| 30 | 7100-2280 | A | A |
| 00 | A | | |
| 65 | | | A |
| 00 | A | A | A |
| 0 | A | A | A |
| 70 | | | |
| 80 | 7100-2580 | | _ |
| 0 | 7,100,2000 | | |
| 100 | A | | _ |
| 60 | 7100-2660 | A | |
| 80 | ↑100-2880 ▲ | | - |
| 70 | | | A |
| 30 | A | | |
| | | | |
| 22 | | | |
| 60 | | | |
| 100 | A | A | A |
| 20 | A | | |
| 110 | | | A |
| 00 | A | E160-3010 | A |
| 10 | | | A |
| 50 | | | A |
| 70 | | A | A |
| 7 | A | A | A |
| 30 | 7100-3080 | | A |
| 95 | A | A | |
| 00 | A | | |
| 18 | A | | |
|) | 7100-3380 | A | |
| 4 | 7100-3394 | E160-3394 | A |
| 50 | | | A |
| 75 | | | A |
| 90 | | | A |
| 20 | A | | |
| 50 | A | A | A |
| 50 | A | A | A |
| 23 | 7100-4323 | A | E360-4323 |
| 25 | A | | |
| 45 | A | | |
| 45 | | A | A |

pH Papers and Test Strips

Ahlstrom offers a range of test papers for rapid determination of pH and other conditions. Universal pH indicator papers are stocked in a roll of 5m in a plastic case, a refill pack of 3 reels for that case, and in a box of 200 strips. pH test strips, which have small squares of paper, each prepared with a different indicator, are also available. Ahlstrom offers a larger selection of pH indicator papers and test strips for different pH ranges plus a selection of reagent papers for special order. Please contact customer service for additional details.

Catalog numbers

| | Roll of 5m | Refill pack x3 | Box of 200 | Test Strip 100 per box |
|---------|------------|----------------|------------|------------------------|
| pH 0-14 | - | - | - | PHT1-0014 |
| pH 1-14 | PHR5-0114 | PHR3-0114 | PHB2-0114 | - |
| pH 1-11 | PHR5-0111 | PHR3-0111 | PHB2-0114 | - |





Polyshield® Fluid Barriers

Ahlstrom's Polyshield Fluid Barrier is a super absorbent, pure cellulose paper with an impermeable polyethylene backing that absorbs splatters and spills, and protects work areas from contamination and damage by toxic, infectious, corrosive, radioactive or staining materials. Polyshield's smooth, firm surface does not inhibit stability of bottles or tubes, and allows recovery of dry spills. Liquid samples can be recovered by washing the absorbed spill from the inert surface with the appropriate buffer. Disposal is safe and easy and Polyshield ashes readily upon incineration.

Microwave Sample Pads

For microwave technology systems, analyzing moisture and fat content in foods. Glass microfiber paper is used to support food product samples when they are dried, as this media will withstand higher temperatures. Ahlstrom grade 161, binderfree glass microfiber paper provides the consistency and precision required for accurate testing by Quality Control Laboratories. Sample Pads are available in sheets and circles.

Catalog numbers

*50 sheets per pack

| Size | Grade 4002 |
|---------------------|------------|
| 46cm x 57cm Sheets* | 4002-4657 |
| 46cm x 50m Roll | 4002-4650 |
| 92cm x 50m Roll | 4002-9250 |

Product sizes

Bulk packaging available

| Grade | Sizes Available | |
|-------|------------------|--|
| 161 | 11 x 11cm Sheets | |
| 161 | 9cm Circles | |
| 161 | 11cm Circles | |

Ahlstrom Distributor Brand Cross Reference Guide*

Conversion tables are provided to guide you in selecting the Ahlstrom grade that is most closely equivalent to your current brand of filter paper. Please note that grade comparisons between manufacturers are approximations based upon generally accepted industry practices. No two grades from different manufacturers are exact matches in terms of physical properties. For additional assistance in interpreting cross-references, or if you need further data, please contact customer service.

Albet to Ahlstrom

| Albet Grade | Ahlstrom Grade |
|-------------|----------------|
| 2040A | 631 |
| 2040B | 237 |
| 2043A | 601 |
| 2043B | 642 |
| 346G | 238 |
| FP1505 | 55 |
| FP1506 | 75 |
| FP1507 | 95 |
| FP1573 | 55 |
| FP1574 | 95 |
| FP1575 | 75 |
| FP589/1 | 54 |
| FP589/3 | 94 |
| FP589/5 | 74 |
| FP591 | 237 |
| FP593 | 642 |
| FP595 | 601 |
| FP602H | 610 |
| FP604 | 631 |
| FPGF50 | 111 |
| FPGF51 | 121 |
| FPGF52 | 131 |
| FPGF53 | 141 |

Machery-Nagel to Ahlstrom

| Machery-Nagel Grade | Ahlstrom Grade |
|------------------------|----------------|
| 220 | 8613 |
| 615 | 613 |
| 616 | 601 |
| 619 de | 610 |
| 640 d | 94 |
| 640 m | 74 |
| 640 w | 54 |
| 750 n | 615 |
| 85/70 BF | 161 |
| GF-1 | 111 |
| GF-2 | 121 |
| GF-4 | 141 |
| GF-5 | 151 |

Schleicher & Schuell to Ahlstrom

Ahlstrom Grade

161

161

111

121

151

S&S Grade

GF30

GF50

GF52

GF53

GF55

| 0133 | 131 |
|--------------|------|
| 22/2 | 237 |
| 402 | 950 |
| 404 1/2 | 562 |
| 410 1/2 | 562 |
| 470 | 222 |
| 551 | 8613 |
| 580 1/2 | 509 |
| 589/1 | 54 |
| 589/2 | 74 |
| 589/3 | 94 |
| 589/4 | 74 |
| 589/5 | 95 |
| 591 | 237 |
| 593 | 601 |
| 595 | 631 |
| 597 | 601 |
| | 509 |
| 597L 1/2 | |
| 598 | 238 |
| 602 | 610 |
| 604 | 631 |
| 605 | 550 |
| 740E | 222 |
| 0856 | 962 |
| 0905 | 962 |
| 0860 | 909 |
| 903 | 226 |
| 0903 | 613 |
| 1505 | 55 |
| 1506 | 75 |
| 1507 | 95 |
| 1573 1/2 | 505 |
| 1574 | 909 |
| 1575 | 950 |
| 2040A,B | 631 |
| 2043A | 601 |
| 2043B | 642 |
| 2045A,B | 642 |
| 2316 | 238 |
| 2469 | 237 |
| 2555 1/2 | 509 |
| 2668 | 243 |
| 2727 | 320 |
| 3002 | 962 |
| 3003 | 909 |
| 5703 | 237 |
| Sharkskin | 992 |
| J. IGHRORIII | //2 |

Whatman to Ahlstrom

| Whatman Grade | Ahlstrom Grade |
|------------------|-----------------|
| 1, 1CHR | 601 |
| 2, 2 CHR, 20 CHR | 642 |
| 2V | 542 |
| 3, 3CHR | 237 |
| ЗММ | 238 |
| 4, 4CHR | 631 |
| 5 | 610 |
| 6 | 950 |
| 17CHR | 243 |
| 31ETCHR | 222 |
| 40 | 74 |
| 41 | 54 |
| 42 | 94 |
| 50 | 95 |
| 52 | 75 |
| 54 | 55 |
| 91 | 909 |
| 113 | 961 |
| 114 | 962 |
| 114V | 562 |
| 540 | 75 |
| 541 | 55 |
| 542 | 95 |
| 551 | 8613 |
| GF/A | 111 |
| GF/B | 121 |
| GF/C | 131 |
| GF/D | 141 |
| GF/F | 151 |
| Student Grade | 613 |
| BFC 180 | 226 |
| Benchkote | Polyshield 4002 |
| TSS | 161 |
| 934-AH | 161/169 |
| TCLP | 151 |
| 1PS | 480 |

VWR to Ahlstrom

| VWR Grade | Ahlstrom Grade |
|-----------|----------------|
| 161 | 161 |
| 410 | 610 |
| 413 | 613 |
| 415 | 615 |
| 454 | 54 |
| 474 | 74 |
| 494 | 94 |
| 617 | 617 |
| 691 | 111 |
| 693 | 131 |

Micro Filtration Systems to Ahlstrom

| MFS Grade | Ahlstrom Grade |
|-----------|----------------|
| 1 | 631 |
| 2 | 601 |
| 3 | 74 |
| 4A | 95 |
| 5A | 75 |
| 5B | 74 |
| 5C | 94 |
| 131 | 642 |
| 232 | 642 |
| 235 | 610 |
| GA-55 | 111 |
| GB-140 | 121 |
| GF-75 | 151 |
| GD-120 | 141 |
| GC-50 | 131 |

Reeve-Angel to Ahlstrom

| Reeve-Angel Grade | Ahlstrom Grade |
|----------------------|----------------|
| 200 | 950 |
| 201 | 909 |
| 202 | 962 |
| 230 | 961 |
| 801 | 513 |
| 802 | 515 |
| 830 5 | 17 |
| 934-AH | 161/169 |

Fisher Scientific to Ahlstrom

| Fisher Grade | Ahlstrom Grade |
|--------------|----------------|
| G4 | 131 |
| G6 | 111 |
| G8 | 141 |
| P2 | 610 |
| P4 | 642 |
| P5 | 613 |
| P8 | 631 |
| P8 Crepe | 962 |
| Q2 | 94 |
| Q5 | 74 |
| Q8 | 54 |
| Thick | 238 |
| Thin | 601 |

^{*} The comparative data included herein is based on publicly available information and/or Ahlstrom's analysis and THE COMPARATIVE GRADES ARE NOT REPRESENTED OR WARRANTED TO BE EXACT FUNCTIONAL OR PERFORMANCE EQUIVALENTS. All users must make their own comparisons and determinations as to the suitability of any products for their intended end-use.

Stay ahead

Ahlstrom is a high performance fiber-based materials company, partnering with leading businesses around the world to help them stay ahead. Our products are used in a large variety of everyday applications, such as filters, medical gowns and drapes, diagnostics, wallcoverings, flooring and food packaging. We have a leading market position in the businesses in which we operate. In 2012, Ahlstrom's net sales from the continuing operations (excluding Label and Processing business) amounted to EUR 1 billion. Our 3,800 employees serve customers in 28 countries on six continents. Ahlstrom's share is quoted on the NASDAQ OMX Helsinki. More information available at www.ahlstrom.com.

You'll find our Distributor Brand Cross Reference Guide on the inside back cover.

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